

## Shear Black Belt Allen Bradley SLC 500 Basic & Deluxe Upgrades

Upgrade

### Upgrade Application

Applicable to all MarquipWardUnited Black Belt Shears that currently have TI PLCs, or Koyo PLCs in them for the control system.

### Upgrade Description

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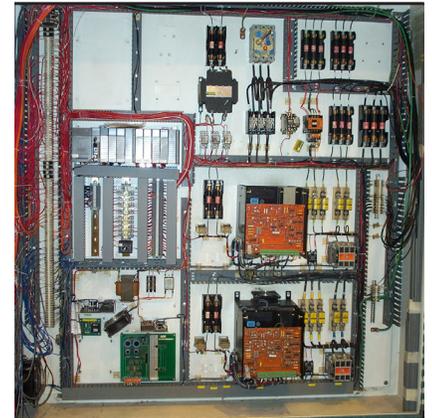
Replaces the 5TI or Koyo PLC. This upgrade includes PLC, I/O, software, drawings, manuals, and instructions.

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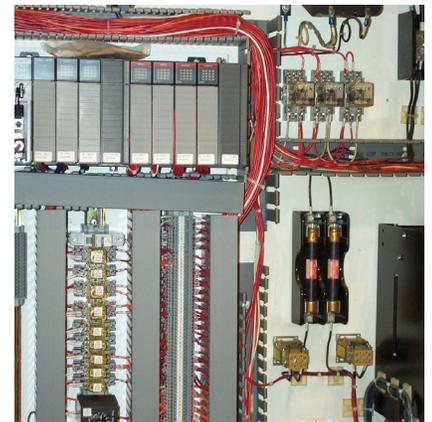
Replaces the 5TI or Koyo PLC, as well as the Shear Control Card. This upgrade includes PLC, I/O, software, drawing, manuals, and instructions.

### Upgrade Benefits

- Increases uptime due to the removal of obsolete vintage parts
- "Off-the-shelf" components reduce maintenance and inventory costs
- Machine configuration can easily be adjusted using the Panel-View display
- Decreases downtime due to component failure



Note: Removal of Shear Control Card



Note: Shows PLC replacement

### ROI Computation

Yearly total possible downtime cost savings if the current 5TI PLC and Shear Control Card were to fail = \$33,500/per year