

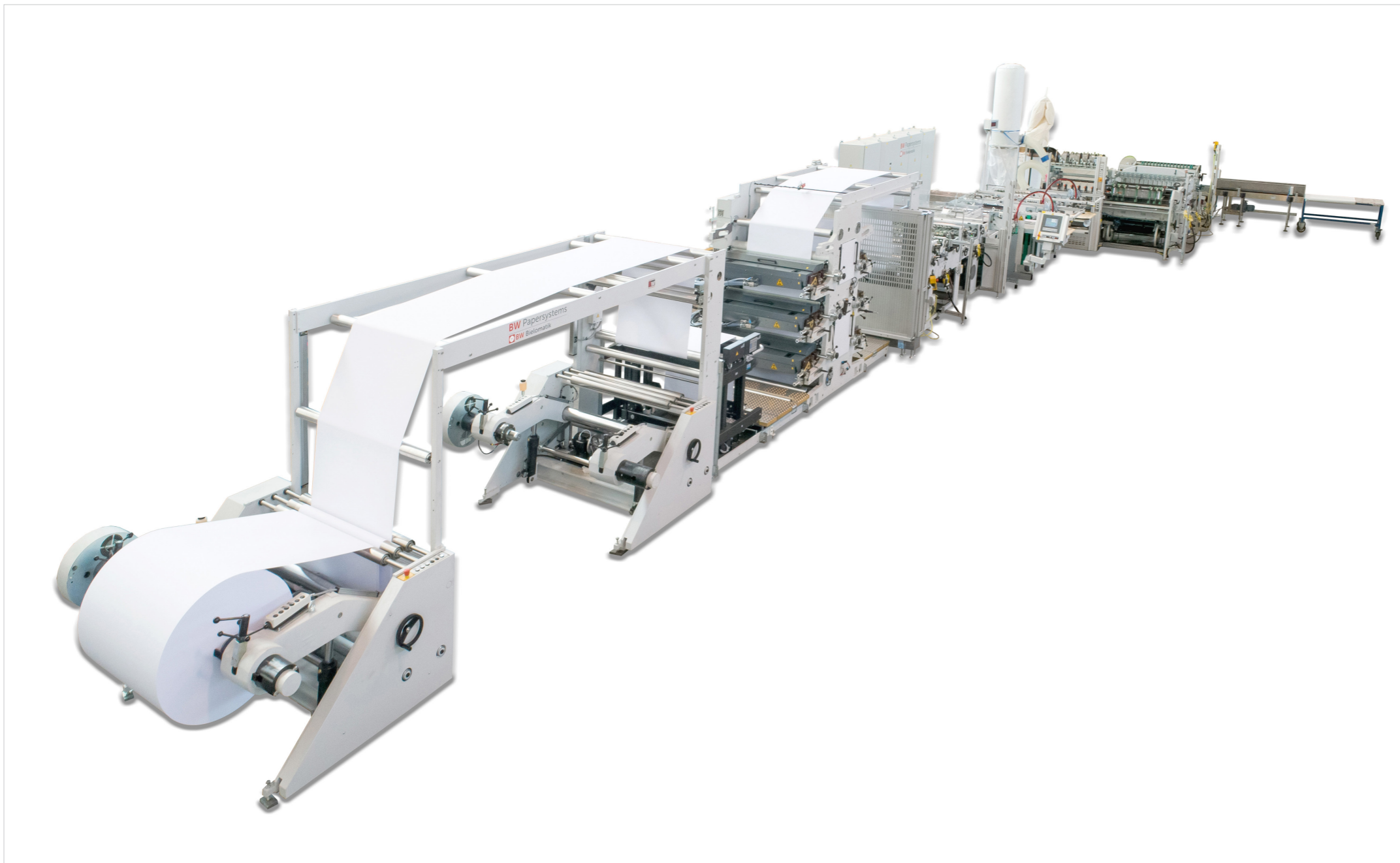
# P 15-90 / P 25-90



## Fully Automatic Exercise Book Machine

### Features

- Optimal for medium and large runs
- High productivity, quality and flexibility
- Additional upgrades possible
- Cover sheet feeders mounted at the side for easy access
- Very good accessibility through Z-shape especially during deep pile operation



Technical details			
		imperial	metric
Web speed	max.	1640 ft/min	500 m/min
Paper reel width	max.	44 1/2"	1130 mm
	max.	47 1/4"	1200 mm
	min.	23 5/8"	600 mm
Paper reel diameter	max.	60"	1525 mm
Paper weight	max.	250 g/m <sup>2</sup>	
	min.	45g/m <sup>2</sup>	
Printing circumference	max.	28 1/3"	720 mm
Adjustment of printing length		1/4" (1/8")	5 mm (2,5 mm)
Cutting frequency		1600/min	
Cutting length	max.	28 1/3"	720 mm
	min.	7 1/16"	180 mm
Sheet count	max.	50	
	min.	4	
Cover weight	max.	300 g/m <sup>2</sup>	
	min.	60 g/m <sup>2</sup>	
Number of stitcher heads	max.	15	
Book thickness/folded	max.	1/2"	12 mm
Book size bound edge	max.	44 1/2"	1130 mm
	max.	47 1/4"	1200 mm
	min.	5 1/8"	130 mm
Book size unbound edge	max.	9"	230 mm
	min.	3 1/2"	90 mm
Converting cycles	max.	80/min / 100/min	

The fully automatic exercise book line is a highly sophisticated solution for the fabrication of wire-stitched exercise books, ruled and unruled preproducts, folded sheets or country specific finished products. It can be used for medium and large runs, from reel to the finished product.

Basic machine consists of a single reel stand, flexo ruling, cross cutting, overlapping, collecting and counting, sheet feeding, wire stitching, folding, spine pressing, trimming of long side, cutting into individual products, collecting of exercise book stacks and straight-on delivery.

### Options

- Two web operation
- Nonstop reel change including splice detecting and discharge
- Automatic web guiding
- Quick change for flexo sleeves
- 4/4 flexo ruling
- Micro perforation
- Electronic cut-off and sheet count control
- File hole punching
- Blotting paper from reel
- Corner rounding
- Cover feeding from reelstand
- Extension with shrink wrapping machine
- Deep Pile

# About BW Papersystems



BW Papersystems, part of the Barry-Wehmiller group, builds capital equipment, that converts paper into products used by consumers – every day, all over the world. We offer innovative technologies, service and parts plus, long-standing global experience, in the

corrugating and finishing; sheeting and packaging; stationery; book-binding and security-documents industries. Customers rely on us for machines to create items such as: corrugated boxes, folding cartons, passports, notebooks, copier paper, and more.

## BW Papersystems

**BW Papersystems Stuttgart GmbH**  
Schlosserstraße 15  
72622 Nürtingen GERMANY

t. +49 7022 7002 0  
info.stuttgart@bwpapersystems.com  
[bwpapersystems.com](http://bwpapersystems.com)

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